

USDA BioPreferred Certified Metalworking Fluids

Accu-Lube | Rustlick | SafeTap



Accu-Lube® MINIMUM QUANTITY LUBRICANTS & APPLICATOR SYSTEMS

LB-2000



General-purpose minimum quantity lubricant.

CHARACTERISTICS

- Vegetable-based, biodegradable lubricant
- Use on all ferrous & nonferrous metals
- Clean before heat treating with soap and water

APPLICATIONS

- Moderate to heavy-duty operations
- General machining, sawing and cutting



Part No. Size

- LB2000 1 gal. jug (4/case)
 LB2055 55 gal. drum

FG-2000



Food-grade minimum quantity lubricant.

CHARACTERISTICS

- Vegetable-based, biodegradable lubricant
- NSF approved for incidental food contact
- Use on all ferrous & nonferrous metals
- Clean before heat treating with soap and water

APPLICATIONS

- Food-grade applications
- Moderate to heavy-duty operations



Part No. Size

- FG2001 1 gal. jug (4/case)
 FG2055 55 gal. drum

LB-6000



Non-staining minimum quantity lubricant.

CHARACTERISTICS

- Vegetable-based, biodegradable lubricant
- Non-staining, burns off cleanly in post heat treating
- Use on all ferrous & nonferrous metals
- Clean with soap and water

APPLICATIONS

- Moderate to heavy-duty operations
- Thru-tool applications



Part No. Size

- LB6000 1 gal. jug (4/case)
 LB6055 55 gal. drum

Pump Spray



General-purpose LB-2000 lubricant in a convenient pump spray bottle.

CHARACTERISTICS

- Provides mess-free lubrication without an applicator system
- Vegetable-based, biodegradable lubricant
- Use on all ferrous & nonferrous metals
- Clean before heat treating with rinse water

APPLICATIONS

- Short-run and hand-held machining
- When compressed air is not available



Part No. Size

- 79026..... 8 oz. spray (16/case)

Accu-Lube® Stick



Solid lubricant for rotating or stationary cutting tools, grinding wheels & belts.

CHARACTERISTICS

- Reduces heat build-up in grinding applications
- Vegetable-based solid lubricant
- Use on all ferrous & nonferrous metals

APPLICATIONS

- Rotating or stationary cutting tools
- Belt, disc and wheel grinding



Part No. Size

- 79042..... 2.2 oz. push-up stick (24/case)
 79045..... 13 oz. tube (24/case)

Accu-Lube® Block



Lubricating solid for rotating or stationary cutting tools, grinding wheels & belts.

CHARACTERISTICS

- Minimizes heat build-up in belt, disc and wheel grinding applications
- Vegetable-based solid lubricant
- Use on all ferrous & nonferrous metals

APPLICATIONS

- Short-run machining
- Belt, disc and wheel grinding



Part No. Size

- 79037..... 2.6 oz. block (120/case)

Rustlick™ HIGH PERFORMANCE METALWORKING FLUIDS

ULTRACUT® Green

High-lubricity, vegetable-based soluble oil coolant with extreme pressure additives and superior bioresistance for heavy-duty applications.



CHARACTERISTICS

- “Green” plant-based technology; highest mechanical lubricity
- Outstanding microbial resistance and biological control
- Recommended for ferrous & most nonferrous metals

BENEFITS

- Durable lubrication comparable to straight oil
- Increases production rates; reduces tooling costs
- Significantly longer coolant and tool life
- Excellent workpiece quality and finish

Part No. Size
 86605.....5 gal. pail
 86655.....55 gal. drum



ULTRACUT® Green CF

Chlorine free, vegetable-based soluble oil coolant with bioresistance and performance additives for moderate to heavy-duty applications.



CHARACTERISTICS

- New plant-based technology with no mineral oil; exceptional lubricity
- Maximum resistance to bacteria and fungus
- Recommended for ferrous & nonferrous metals

BENEFITS

- Considerably extends serviceable tank life
- Great lubrication, cooling and flushing
- Improves efficiency and tool life
- Superior surface finishing

Part No. Size
 85505.....5 gal. pail
 85555.....55 gal. drum



SafeTap® ENVIRONMENTALLY-SAFE TAPPING FLUIDS

SafeTap® Ultima

An ultra-clean, high performance tapping fluid.



CHARACTERISTICS

- 100% biodegradable
- Does not contain 1, 1, 1-trichloroethane, sulfur, chlorine, chlorinated solvents, water, mineral oil, or inactive fillers
- Non-toxic, non-hazardous
- Safe on all metals; non-staining

BENEFITS

- High performance lubricating ability
- Eliminates galling and seizing
- Extends tool life
- Great on aluminum

Part No. Size
 71952.....16 oz. bottle (12/case)
 71953.....1 gal. jug (4/case)
 71954.....5 gal. pail
 71955.....55 gal. drum



SafeTap® Stick Lubricant

Lubricating stick for rotating or stationary cutting tools, grinding wheels and belts.



CHARACTERISTICS

- Vegetable-based, solid waxy lubricant
- Reduces heat build-up in belt, disc and wheel grinding applications
Use on ferrous & nonferrous metals, aluminum and titanium
- Clean with soap and water

APPLICATIONS

- Apply directly to tool or work area
- Short-run machining
- Rotating or stationary cutting tools
- Belt, disc and wheel grinding

Part No. Size
 71907.....2.2 oz. push-up stick (24/case)
 71917.....13 oz. tube (24/case)



**United States Department of Agriculture
BioPreferred Program**

The USDA BioPreferred label assures the consumer that a product or package contains a verified amount of renewable biological ingredients.

Biobased products are goods composed in whole or in significant part of agricultural, forestry, or marine materials.

Manufacturers and vendors seeking the use of the label on a biobased product must submit an application for each product for which the company is seeking certification.

Product Name	Product Line	Biobased Content	BioPreferred Product Categories	Part #	Size
LB-2000	Accu-Lube	100%	<ul style="list-style-type: none"> • Metalworking Fluids - Straight Oils • Multipurpose Lubricants 	LB2000	1 gal. (4/cs)
				LB2055	55 gal.
FG-2000	Accu-Lube	100%	<ul style="list-style-type: none"> • Greases - Food Grade • Metalworking Fluids - Straight Oils • Multipurpose Lubricants 	FG2001	1 gal. (4/cs)
				FG2055	55 gal.
LB-6000	Accu-Lube	94%	<ul style="list-style-type: none"> • Metalworking Fluids - Straight Oils • Multipurpose Lubricants 	LB6000	1 gal. (4/cs)
				LB6055	55 gal.
Pump Spray	Accu-Lube	100%	<ul style="list-style-type: none"> • Metalworking Fluids - Straight Oils • Multipurpose Lubricants 	79026	8 oz. (16/cs)
Accu-Lube Stick	Accu-Lube	100%	<ul style="list-style-type: none"> • Multipurpose Lubricants • Other Lubricants 	79042	2.2 oz. (24/cs)
				79045	13 oz. (24/cs)
Accu-Lube Block	Accu-Lube	100%	<ul style="list-style-type: none"> • Multipurpose Lubricants • Other Lubricants 	79037	2.6 oz. (120/cs)
Ultracut Green	Rustlick	74%	<ul style="list-style-type: none"> • Metalworking Fluids - General Purpose Soluble, Semi-Synthetic, and Synthetic Oils 	86605	5 gal.
				86655	55 gal.
Ultracut Green CF	Rustlick	81%	<ul style="list-style-type: none"> • Metalworking Fluids - General Purpose Soluble, Semi-Synthetic, and Synthetic Oils 	85505	5 gal.
				85555	55 gal.
SafeTap Ultima	SafeTap	94%	<ul style="list-style-type: none"> • Metalworking Fluids - Straight Oils • Multipurpose Lubricants • Other Lubricants 	71952	16 oz. (12/cs)
				71953	1 gal. (4/cs)
				71954	5 gal.
				71955	55 gal.
SafeTap Stick	SafeTap	100%	<ul style="list-style-type: none"> • Multipurpose Lubricants • Other Lubricants 	71907	2.2 oz. (24/cs)
				71917	13 oz. (24/cs)

TW **ROCOL® North America** *A Division of Illinois Tool Works Inc.*

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