



TECHNICAL DATA SHEET

POWER STAMP II

Heavy-Duty Minimum Quantity Metalworking Lubricant for Stamping

DESCRIPTION

Power Stamp II is a superior heavy-duty metalworking lubricant with anti-wear and non-chlorinated extreme-pressure additives specifically designed for difficult operations like stamping that generate a large amount of heat and require much a lot of lubricity. It is ideally suited for carbide die stamping and machining aluminum and titanium. Power Stamp II is manufactured using renewable raw materials and is non-toxic and biodegradable. Cleaning not required before heat treating since Power Stamp II is non-staining and burns off easily.

APPLICATIONS

Heavy-duty
Stamping
General machining

MATERIALS COMPATIBILITY

Recommended for ferrous/nonferrous metals

PHYSICAL PROPERTIES

Appearance.....Purple viscous fluid
Specific Gravity0.94
Viscosity at 40°C.....15.0 cSt
Flash Point.....400°F (204°C)
Pour Point-40°F (-40°C)
Pin & Vee Block4500 lbs (maximum load capacity)
Sulfur.....None
Chlorine.....None
Silicone.....None
VOCNil
Mineral Oil.....0%
Water SolubilitySoluble

USE

Power Stamp II is a minimum quantity lubricant and should NOT be diluted with water.

AVAILABLE SIZES

1 gallon (4/case); net weight 34 lbs (15.4 kg).....LBPSII01
 55 gallons; net weight 470 lbs (213 kg)LBPSII55

HEALTH AND SAFETY

Use proper safety equipment. Avoid contact with skin, eyes, and clothes. Avoid inhaling vapor or mist. Keep away from extreme heat. Keep container closed when not in use. For complete Health and Safety information refer to product Material Safety Data Sheet (MSDS). Product MSDS can be downloaded from www.itwacculube.com.

For more information contact 800-452-5823 x2 or visit www.itwacculube.com.

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