



TECHNICAL DATA SHEET

Synthetic Synthetic, Multi-Purpose Metalworking Lubricant

DESCRIPTION

Accu-Lube Synthetic is a multi-purpose, water-based synthetic metalworking lubricant with non-chlorinated extreme-pressure additives. It is formulated from synthetic raw materials to provide the cooling properties of water-soluble coolants and the lubricity of straight oils while eliminating smoking. Clean off easily with water.

APPLICATIONS

- Moderate-duty operations
- General machining

MATERIALS COMPATIBILITY

- Recommended for ferrous and nonferrous metals

PHYSICAL PROPERTIES

<i>Appearance</i>	Blue/green fluid
<i>Specific Gravity</i>	1.03
<i>Density</i>	8.6 lbs/gal (1030 kg/m ³)
<i>Viscosity at 40°C</i>	8.2 cSt
<i>Flash Point</i>	> 200°F (93°C)
<i>Pour Point</i>	32°F (0°C)
<i>Pin & Vee Block</i>	> 4500 lbs (maximum load capacity)
<i>Sulfur</i>	None
<i>Chlorine</i>	None
<i>Silicones</i>	None
<i>VOCs</i>	Nil
<i>Mineral Oil</i>	0%
<i>Water Solubility</i>	Soluble

AVAILABLE IN

1 gal.....	LBSYNT01
55 gal.....	LBSYNT55

HEALTH AND SAFETY

This product is made from renewable raw materials and is naturally non-toxic. For complete health and safety information refer to product MSDS (Material Safety Data Sheet) on our web site at www.rocolnorthamerica.com.

For additional information please contact our Customer Service Department at 800-452-5823 ext. 2.