



TECHNICAL DATA SHEET

LB-2000

Natural-Based, Moderate to Heavy-Duty Metalworking Lubricant

DESCRIPTION

LB-2000 is a superior moderate to heavy-duty metalworking lubricant for general machining and sawing. It is manufactured using renewable raw materials and is non-toxic and biodegradable. Accu-Lube's #1 selling product. Cleaning required before heat treating.

APPLICATIONS

- Moderate to heavy-duty operations
- General machining
- Drilling, tapping small diameter holes
- Large diameter tapping
- Sawing solids up to 6"
- Broaching, spline rolling

MATERIALS COMPATIBILITY

- Recommended for ferrous and nonferrous metals

PHYSICAL PROPERTIES

<i>Appearance</i>	Dark blue fluid
<i>Specific Gravity</i>	0.92
<i>Density</i>	7.7 lbs/gal (920 kg/m ³)
<i>Viscosity at 40°C</i>	37 cSt
<i>Flash Point</i>	608°F (320°C)
<i>Pour Point</i>	-4°F (-20°C)
<i>Pin & Vee Block</i>	1750 lbs)
<i>Sulfur</i>	None
<i>Chlorine</i>	None
<i>Silicones</i>	None
<i>Mineral Oil</i>	0%
<i>Water Solubility</i>	Insoluble

AVAILABLE IN

1 gal.....	LB2000
55 gal.....	LB2055

HEALTH AND SAFETY

This product is made from renewable raw materials and is naturally non-toxic. For complete health and safety information refer to product MSDS (Material Safety Data Sheet) on our web site at www.rocolnorthamerica.com.

For additional information please contact our Customer Service Department at 800-452-5823 ext. 2.