



TECHNICAL DATA SHEET

RTD

Reaming, Tapping, and Drilling Fluid

DESCRIPTION

RTD is a high performance fluid specially formulated with extreme-pressure additives for very heavy-duty operations. It reinforces water-miscible metalworking fluids, extends tool life, and improves surface finishes. Resistant to microorganisms and easy to remove with aqueous cleaners.

APPLICATIONS

- Reaming, tapping, drilling

MATERIALS COMPATIBILITY

- Recommended for ferrous metals

PHYSICAL PROPERTIES

<i>Color</i>	Clear brown
<i>Specific Gravity</i>	0.95
<i>Density</i>	8.4 lbs/gal (945 kg/m ³)
<i>Viscosity at 40°C</i>	60 cSt
<i>Flash Point</i>	> 212°F (100°C)
<i>Chlorine</i>	35%
<i>Mineral Oil</i>	35%

DILUTION RATIOS

DO NOT DILUTE

AVAILABLE IN

12 oz bottle.....	69016
1 gal.....	69001
5 gal.....	69005
55 gal.....	69055

HEALTH AND SAFETY

Refer to MSDS (Material Safety Data Sheet) for complete information on health and safety on our web site at www.rocolnorthamerica.com.

For additional information please contact our Customer Service Department at 800-452-5823 ext. 2.