



# TECHNICAL DATA SHEET

## Non-Silicone Defoamer

### DESCRIPTION

Non-Silicone Defoamer minimizes and controls foaming in all types of metalworking fluids and no cleaning is required before painting or plating.

### APPLICATIONS

- Minimize and control foaming in water-miscible metalworking fluids

### MATERIALS COMPATIBILITY

- Recommended for ferrous and nonferrous metals

### PHYSICAL PROPERTIES

<i>Concentrate Color</i> .....	Opaque white
<i>pH</i> .....	8.5
<i>Specific Gravity</i> .....	1.05
<i>Density</i> .....	8.7 lbs/gal (1041 kg/m <sup>3</sup> )
<i>Flash Point</i> .....	400°F (204°C)
<i>Boiling Point</i> .....	> 200°F (93°C)
<i>Chlorine</i> .....	None
<i>VOCs</i> .....	Nil
<i>Mineral Oil</i> .....	0%

### DILUTION RATIOS

- Water-Soluble Oils.....1 oz Defoamer to 30 gal water
- Semi-Synthetic Metalworking Fluids.....1 oz Defoamer to 75 gal water
- Synthetic Metalworking Fluids .....1 oz Defoamer to 300 gal water

### AVAILABLE IN

1 gal..... 78640

### HEALTH AND SAFETY

Refer to MSDS (Material Safety Data Sheet) for complete information on health and safety on our web site at [www.rocolnorthamerica.com](http://www.rocolnorthamerica.com).

For additional information please contact our Customer Service Department at 800-452-5823 ext. 2.