



TECHNICAL DATA SHEET

SAFETAP PASTE

Environmentally-Safe Gel Paste Lubricant for Metalworking

DESCRIPTION

SafeTap Paste is an environmentally-safe, naturally-based gel paste lubricant. It's workable consistency is easy to apply to small and large tools using a soft brush without risk of damaging the tool. Cleaning is not required before heat treating.

APPLICATIONS

Tapping, reaming, & drilling
Short-run machining
Horizontal application
Blind hole tapping

MATERIALS COMPATIBILITY

Recommended for ferrous and nonferrous metals

PHYSICAL PROPERTIES

Appearance..... Transparent dark blue gel paste
Specific Gravity0.86
Flash Point..... > 200°F (93°C)
Boiling Point..... > 400°F (204°C)
Sulfur..... None
Chlorine..... None
Silicones..... None
VOCs..... Nil
Mineral Oil..... 0%
Water Solubility Insoluble

USE

SafeTap Paste comes ready-to-use and should be applied as needed using a soft bristle brush.

AVAILABLE SIZES

8 oz. jar (16/case) 71908
5 gallon pail..... 71918

HEALTH AND SAFETY

Use proper safety equipment. Avoid contact with skin, eyes, and clothes. Avoid inhaling vapor or mist. Keep away from extreme heat. Keep container closed when not in use. For complete Health and Safety information refer to product Material Safety Data Sheet (MSDS). Product MSDS can be downloaded from www.rocolnorthamerica.com/msds.htm.

For more information contact 800-452-5823 x2 or visit www.rocolnorthamerica.com.

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