

## EFFECTIVE CLEANING OF ACCU-LUBE OILS

(Revision: April 2008)

To minimize the cleaning of Accu-Lube oils, follow these general guidelines:

- Do not exceed the recommended amount of Accu-Lube required for your application.
- The earlier the oil is cleaned off, the easier it is to remove.
- Some Accu-Lube oils are easier to clean than others; make sure the right product is being used for your application.
- Do not use LB-1000, LB-2000, or LB-3000 for applications where post-heat treating is required.
- If Accu-Lube products are being used prior to any plating process, ensure that the plating process is thoroughly tested.

The following types of cleaners work for Accu-Lube Oils:

- Accu-Clean
- Rubbing alcohol
- Alkaline cleaners
- Solvents
- Degreasers

Accu-Lube can be cleaned in the following types of processes:

- Ultrasonic cleaners
- Hand-wiping, washing
- Solvent degreasers
- Multi-stage parts washers
- Dip tanks

\* For Accu-Lube oils that become baked on due to excessive heat, industrial solvents may be necessary to remove the residue.

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