

Semi-Synthetic Coolants

PRODUCT SELECTION GUIDE



Product	ULTRACUT® 380R	ULTRACUT® 375R	ULTRACUT® 370R	SS-150	SS-405L
Cast Iron	●	●	●	●	●
Carbon & Tool Steel	●	●	●	●	●
Stainless Steel	●	●	●	●	●
Titanium & Nickel	●	●	●	●	●
Aluminum	●	●	●	●	●
Brass, Bronze & Copper	●	●	●	●	●
Magnesium	●	●	●	●	●
Hard Water Stability	H	M	H	H	M
Defoaming Ability	H	H	H	H	M
Rust Protection	H	H	H	H	H
Biostability	H	M	M	H	M
EP Additives	✓	✓			✓
Chlorine		4.0%			
pH at 10%	9.9	9.8	9.8	9.9	9.8
Concentrate Color	Translucent blue	Amber	Amber	Translucent blue	Amber
Diluted Color	Translucent light blue	Translucent	Translucent	Translucent light blue	Translucent
Recommended Concentrations*	3-10%	3-10%	3-10%	3-10%	3-10%

- Best
- Better
- Limited Use
- Not Recommended

- H = High
- M = Medium
- L = Low

* Dilution ratios are accepted industry standards. Individual applications will vary.
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 For additional information please visit www.itwrocolna.com.