

Rustlick™

BENEFITS of Using a TRAMP OIL SKIMMER

Tramp oils float on the surface of sump coolant and form a seal that prevents air from reaching your coolant. This creates an ideal growth environment for microorganisms like bacteria and fungus that thrive in areas without oxygen. The growth of these organisms is what leads to rancidity and coolant spoilage.

The Rustlick Tramp Oil Skimmer removes these damaging oils automatically, reliably, and economically.

BENEFITS

- ✓ Improves coolant sump life
- ✓ Reduces coolant use
- ✓ Saves money on waste disposal
- ✓ Cuts machine downtime
- ✓ Saves on labor costs

DESCRIPTION	PART No.
12" Steel Frame Skimmer	78012
18" Steel Frame Skimmer	78018
12" High-Temp Steel Frame Skimmer	78013
18" High-Temp Steel Frame Skimmer	78019

TYPICAL COST WITHOUT A TRAMP OIL SKIMMER

INITIAL COST:	2 gallons of coolant to make 40 gallons of 20:1 coolant mix, \$28.75/gal	\$57.50
COOLANT COST:	Replace coolant every 2 months, 2 gallons at \$28.75/gal	\$345.00
LABOR COST:	2 hours every 2 months to drain, clean, and refill the sump, \$15.00/hr	\$180.00
DOWNTIME:	Machine downtime to replace the coolant every 2 months, \$60.00/hr	\$720.00
WASTE DISPOSAL:	Disposal cost for 40 gallons of used coolant every 2 month, \$1.50/gal	\$360.00
	AVERAGE COST	\$1,662.50
	per year	

TYPICAL COST WITH A TRAMP OIL SKIMMER

INVESTMENT:	12" Rustlick Tramp Oil Skimmer, Part No. 78012	\$215.00
INITIAL COST:	2 gallons of coolant to make 40 gallons of 20:1 coolant mix, \$28.75/gal	\$57.50
COOLANT COST:	Replace coolant every 6 months, 2 gallons at \$28.75/gal	\$115.00
LABOR COST:	2 hours every 6 months to drain, clean, and refill the sump, \$15.00/hr	\$60.00
DOWNTIME:	Machine downtime to replace the coolant every 6 months, \$60.00/hr	\$240.00
WASTE DISPOSAL:	Disposal cost for 40 gallons of used coolant every 6 months, \$1.50/gal	\$120.00
TRAMP OIL DISPOSAL:	Disposal cost for 1.5 gallons of tramp oil each month, \$1.50/gal	\$30.00
	AVERAGE COST	\$837.50
	per year	



TOTAL COST SAVINGS \$825.00
using Rustlick's Tramp Oil Skimmer

Average yearly cost calculated assuming 40 gallon sump using Rustlick WS-5050 water-soluble oil in a 20:1 concentration.

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